



**E.H. WACHS**  
Tools for the Piping Industry

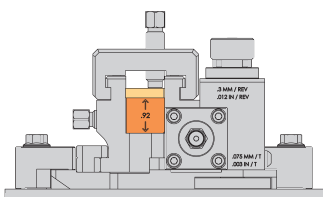
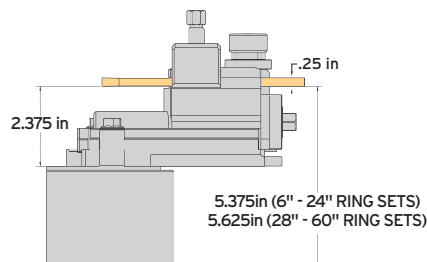
# SPACER CONFIGURATION

## DynaPrep using Standard 1in Tooling

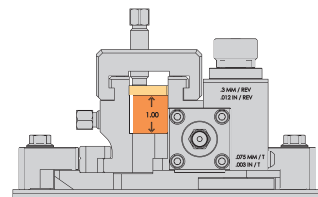


**COLOR KEY:** ◆ Parting Tool ◆ Spacer ◆ Inside Bevel Holder ◆ Outside Bevel Holder ◆ Taller Size Cap

### DOUBLE PARTING

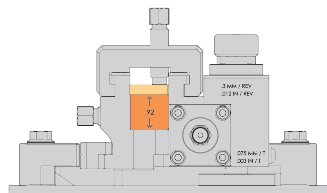
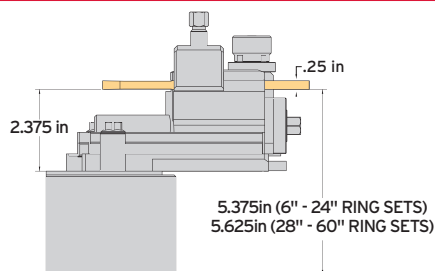


First parting slide uses .92in x 1in spacer  
with tool spaced .92in from saddle base

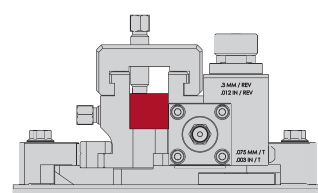


Second parting slide uses .92in x 1in spacer  
with tool spaced 1in from saddle base

### PART & INSIDE BEVEL

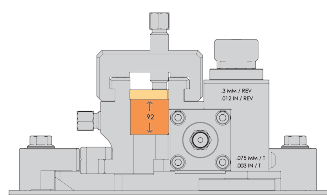
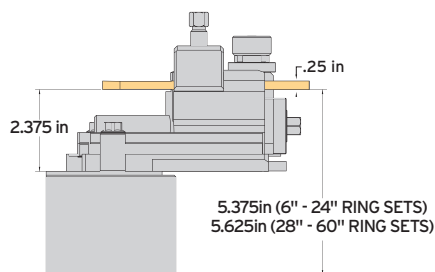


First parting slide uses .92in x 1in spacer  
with tool spaced .92in from saddle base

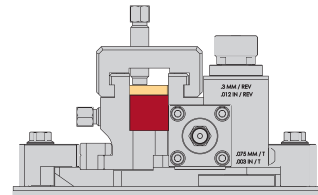


Inside bevel slide configuration uses no spacers  
(Gen 2 holder shown)

### DOUBLE PART & INSIDE BEVEL

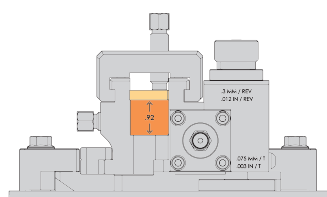
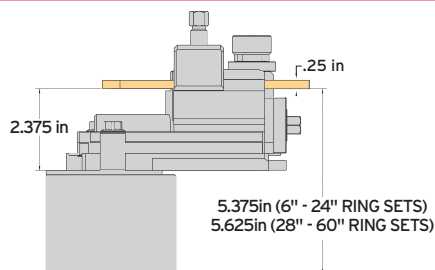


First parting slide uses .92in x 1in spacer  
with tool spaced .92in from saddle base

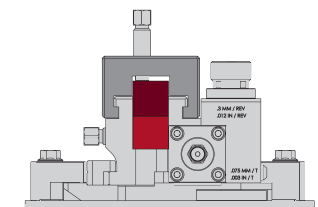


Similar to stand-alone inside bevel slide config with  
parting tool spaced 1in from saddle base  
(Gen 2 holder shown)

### PART & DOUBLE BEVEL

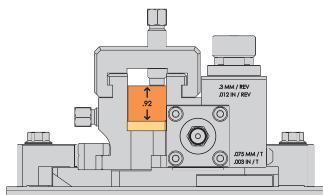
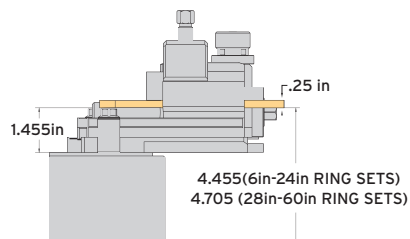


Parting slide uses .92in x 1in spacer  
with tool spaced .92in from saddle base

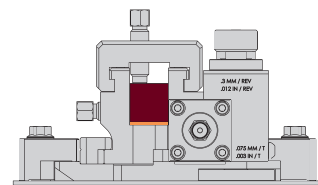


Bevel tools are stacked with the spacer removed.  
Requires taller 69-3044-00 cap & screw (supplied)

### PART & OUTSIDE BEVELING



Parting slide uses .92in x 1in spacer  
with tool touching saddle base



Outside bevel requires spacer on Gen 2 holder.



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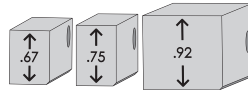
## SPACER CONFIGURATION

### DynaPrep using LCSF Legacy Tooling



This DynaPrep Tooling Chart supplement illustrates how the DynaPrep tooling spacers (or blocks) can be positioned to fit LCSF legacy tooling (.75 x .5in) and industry standard 1in (25.4mm) square tooling to the DynaPrep tool slides.

The spacer blocks are stamped, rectangular in section and threaded to bolt in place.



**Stamped .67** two supplied  
(.67in x .5in or 17 x 12.7mm)

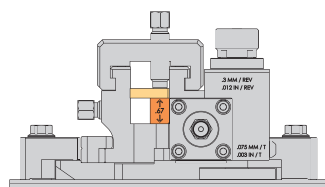
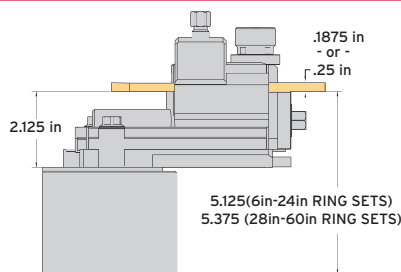
**Stamped .75** two supplied  
(.75in x .5in or 19 x 12.7mm)

**Stamped .92 x 1.0** two supplied  
(.92in x 1.0in or 23.4 x 25.4mm)

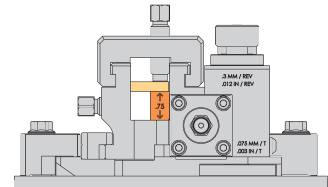
Most common machining operations shown. Illustrated are the distance to the cut line from the front of the machine (the rotating ring) and the back (the stationary ring) and the two DynaPrep tool slides configured for that operation. With this innovative tooling spacer system virtually any popular size tooling can be used.

**COLOR KEY:** ◆ Parting Tool ◆ Spacer ◆ Bevel Tool ◆ Cap Orientation

#### DOUBLE PARTING

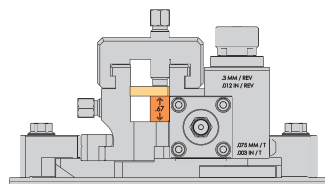
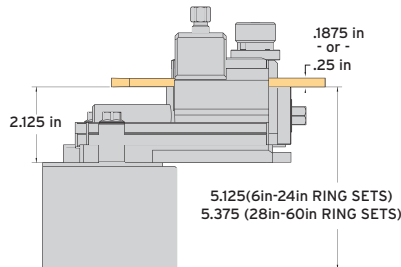


First parting slide uses .67in spacer with tool spaced .67in from saddle base

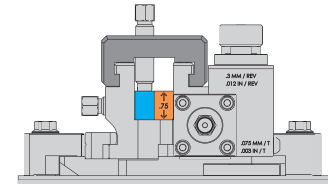


Second parting slide uses .75in spacer with tool spaced .75in from saddle base

#### PART & INSIDE BEVEL

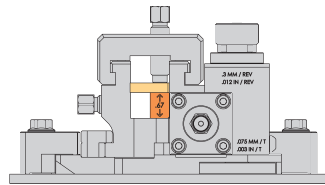
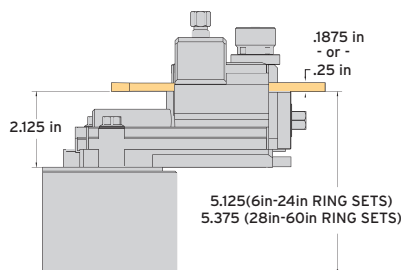


Parting slide uses .67in spacer with tool spaced .67in from saddle base

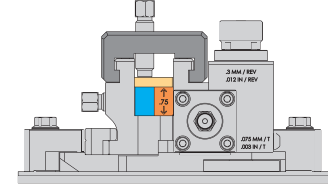


Beveling slide uses .75in spacer next to bevel tool on saddle base

#### DOUBLE PART & INSIDE BEVEL

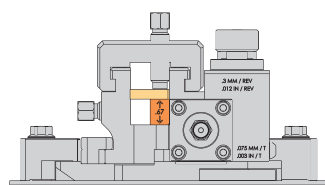
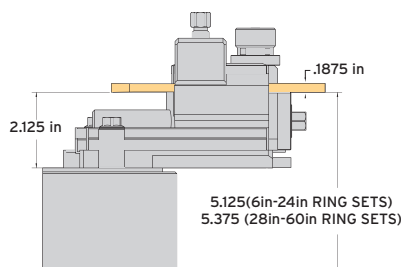


First parting slide uses .67in spacer with tool spaced .67in from saddle base

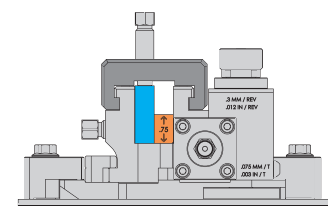


Similar to standard bevel configuration (shown above) with parting tool on top of spacer and bevel tooling

#### PART & OUTSIDE BEVEL / PART & DOUBLE BEVEL



Parting slide uses .67in spacer with tool spaced .67in from saddle base



Beveling slide uses .75in spacer next to outside beveling / double bevel tool on saddle base